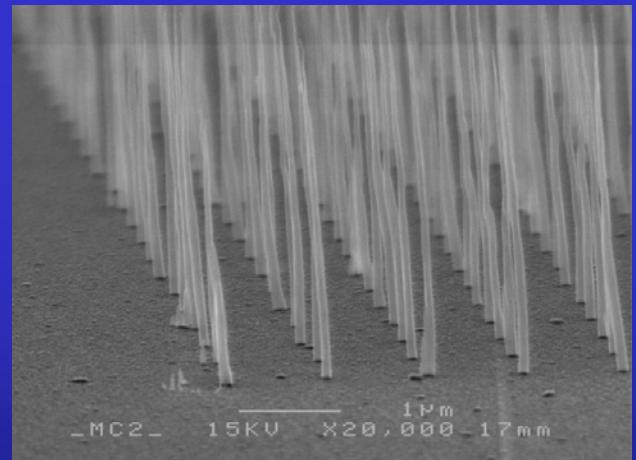


# Aligned Carbon Nanofibre-Polymer Composite Membranes



## CNT Growth and Manipulation



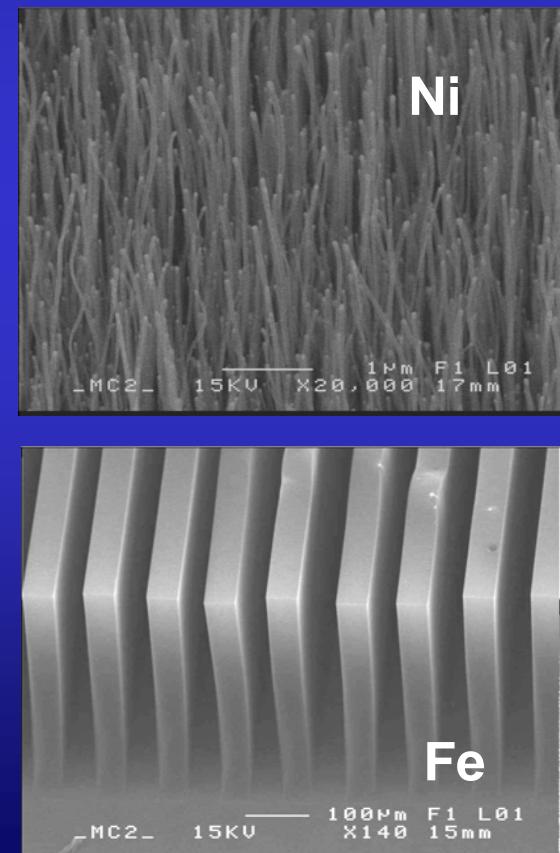
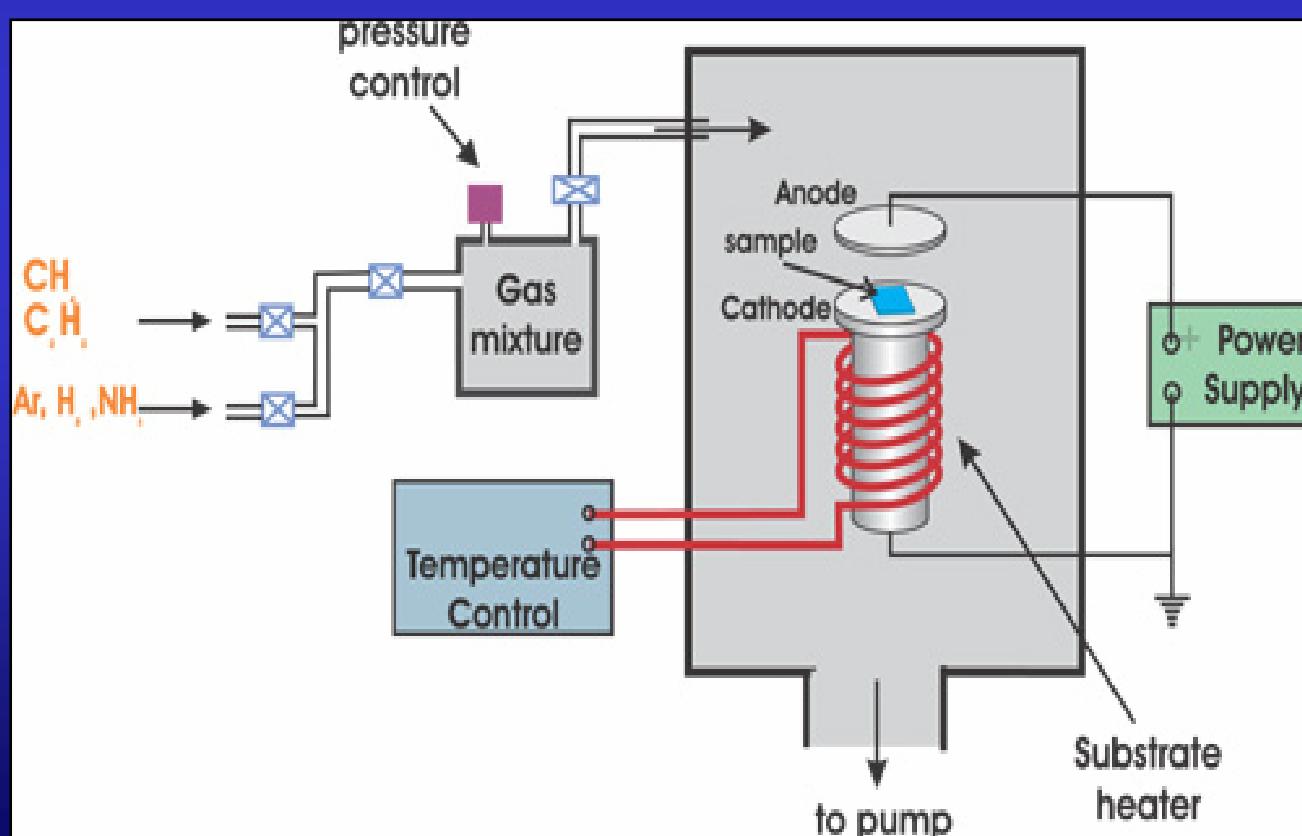
Eleanor Campbell  
Dept. of Physics, Göteborg University

- Plasma CVD Growth –  
Polymer/Nanofibre Composite
- Low ambient temperature growth
- Dielectrophoretic separation of  
metallic and semiconducting SWNT &  
its use in device fabrication (if time)

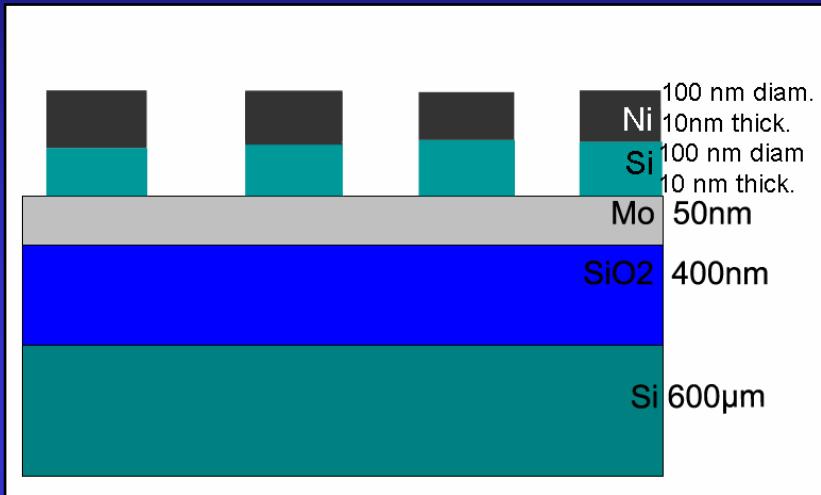
# Plasma CVD Growth of Nanotubes /fibres

T = 700 °C

Ni catalyst       $\text{C}_2\text{H}_2:\text{NH}_3 = 1:5$ , 4 Torr tip-grown fibres  
Fe catalyst       $\text{C}_2\text{H}_2:\text{H}_2 = 1:3$       7 Torr base-grown MWNT



# Growth Quality depends critically on Plasma Current Density

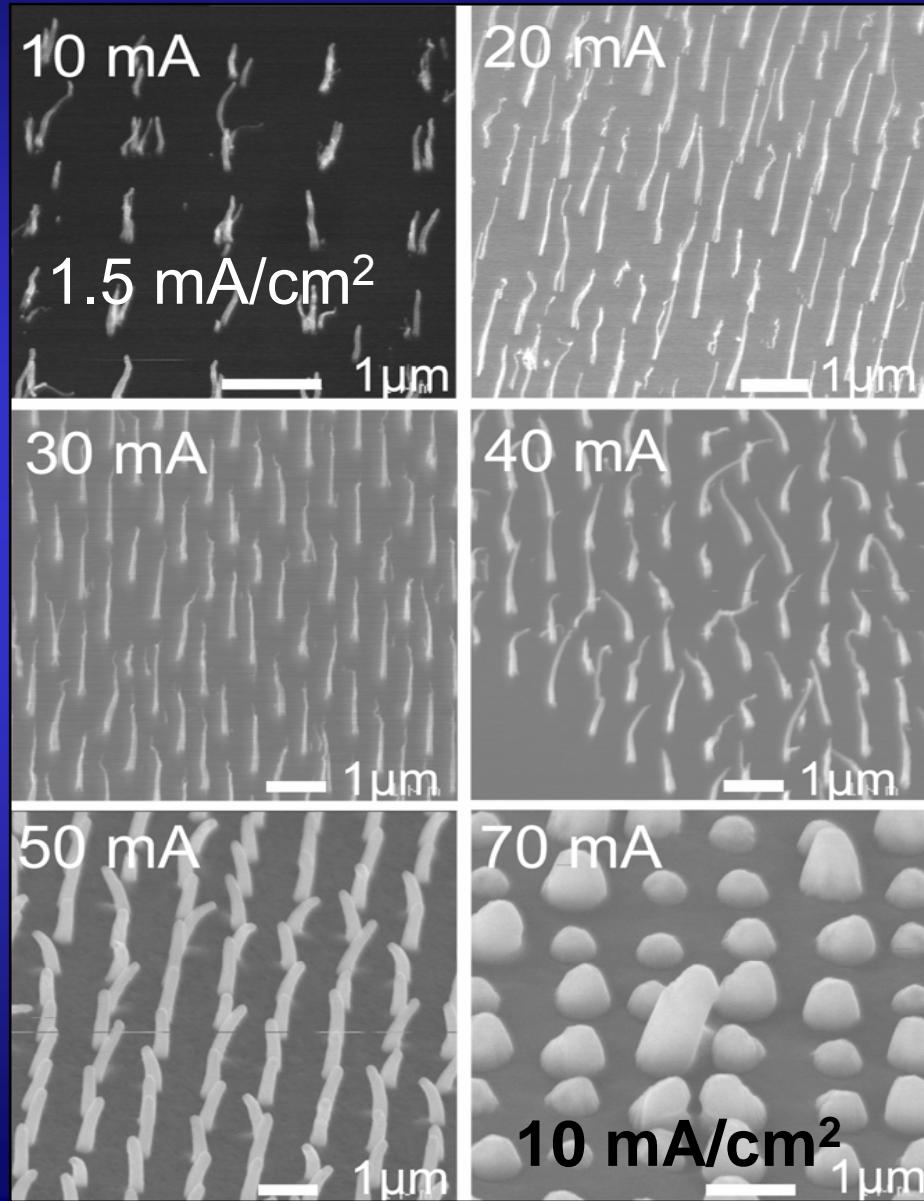


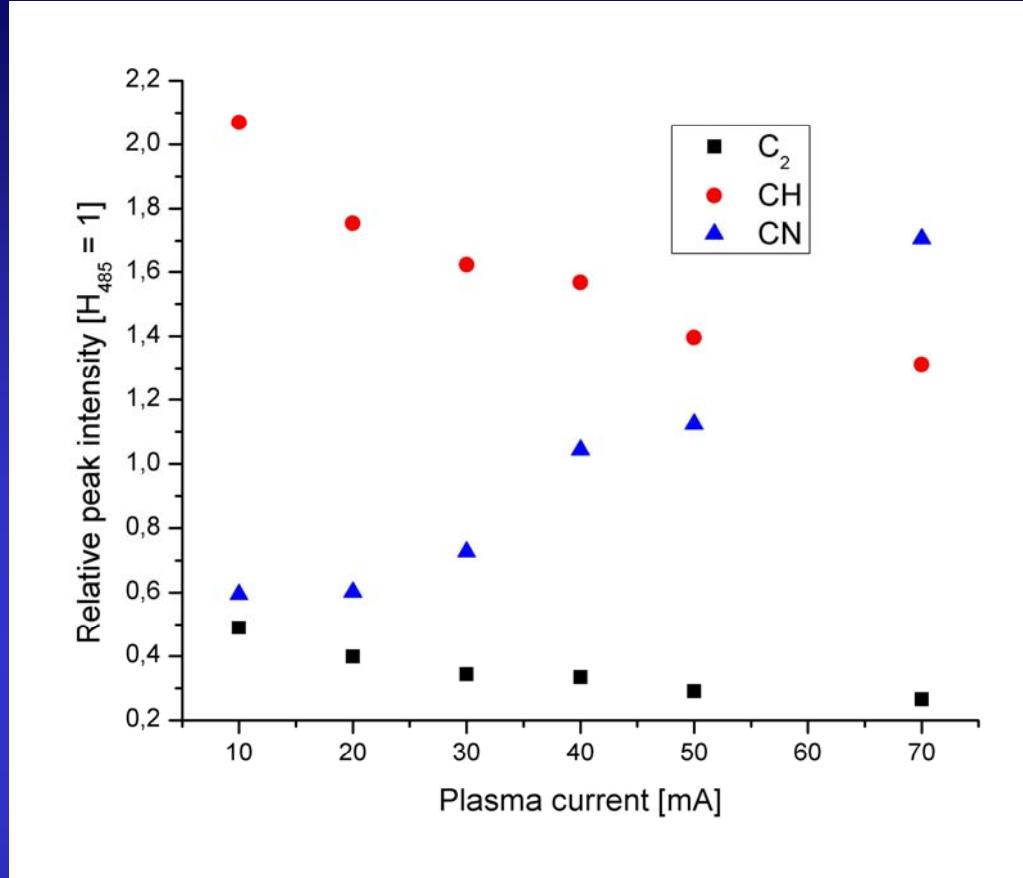
Array growth on Mo substrate

C<sub>2</sub>H<sub>2</sub>:NH<sub>3</sub> = 1:5

Kabir et al., Nanotech. **16** (2005) 458

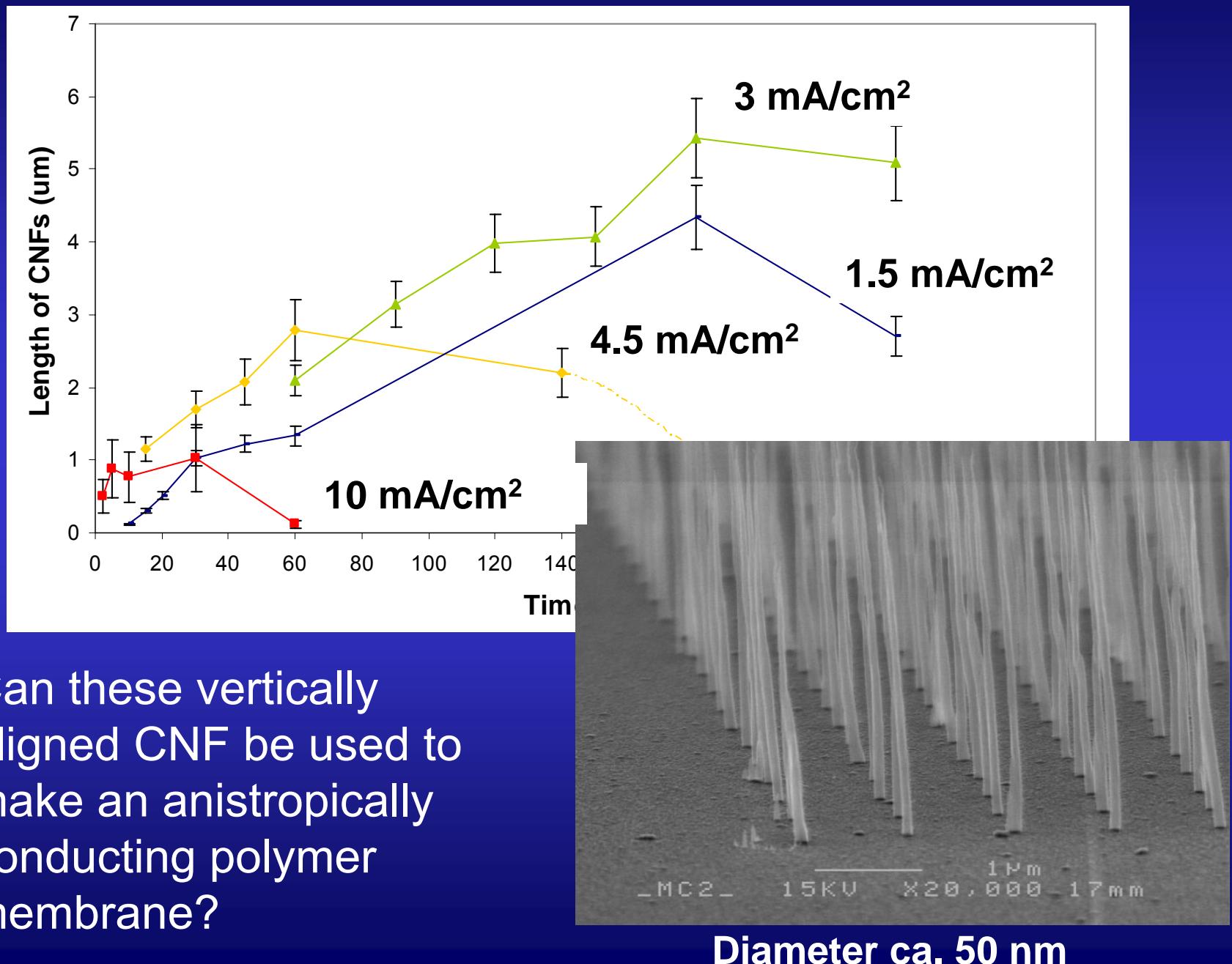
Kabir et al., Nanotech. **17** (2006) 790



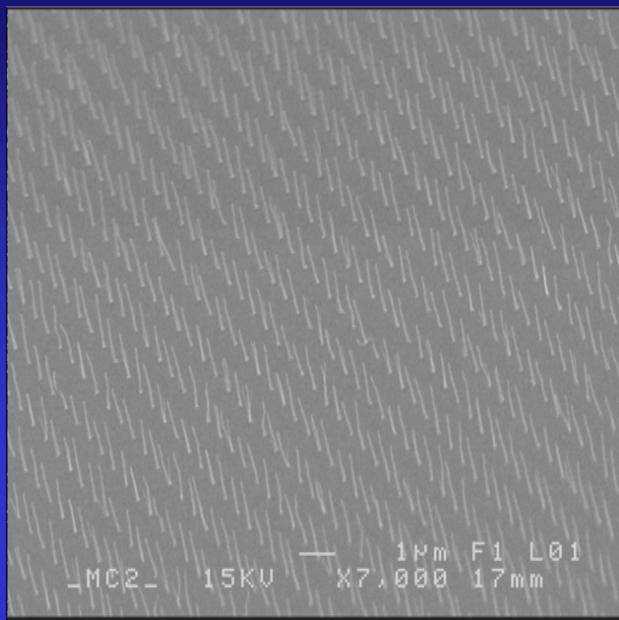


Optical spectroscopy shows the relative decrease in molecular/atomic precursors and also a clear increase in  $CN$  intensity beyond 30 mA ( $4.5\text{ mA/cm}^2$ )

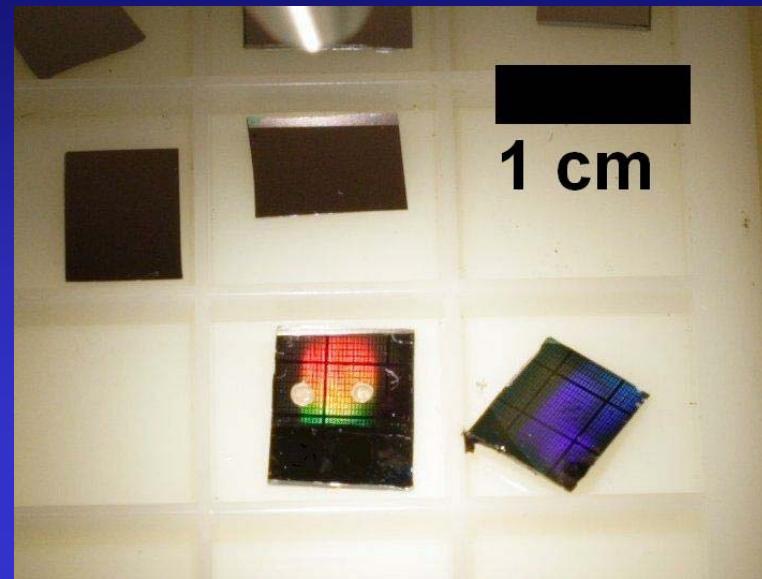
- Onset of non-catalytic deposition and increased sputtering



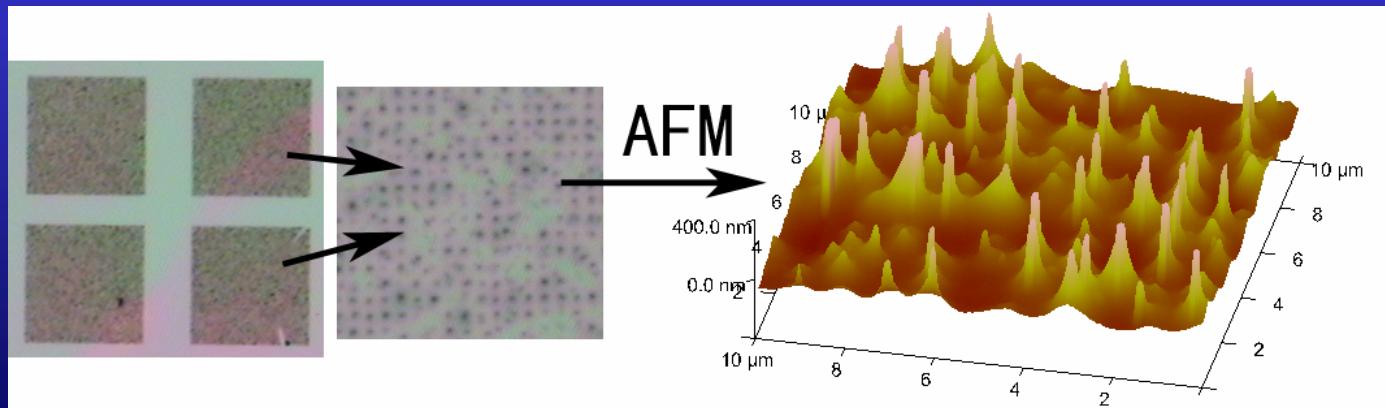
# Polymer – CNT Composite Materials



Array of individual nanotubes grown on a Mo substrate



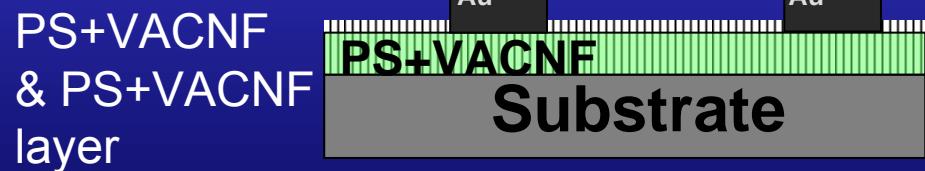
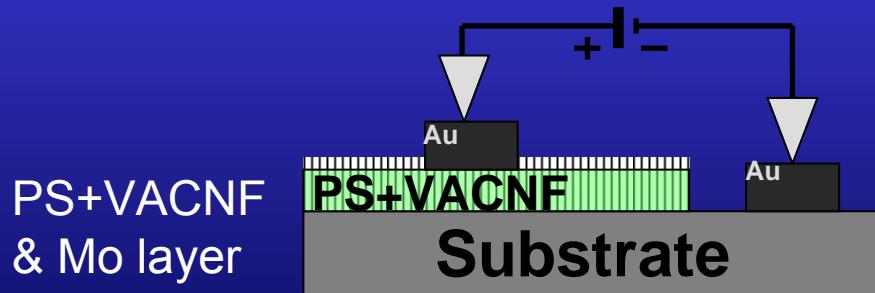
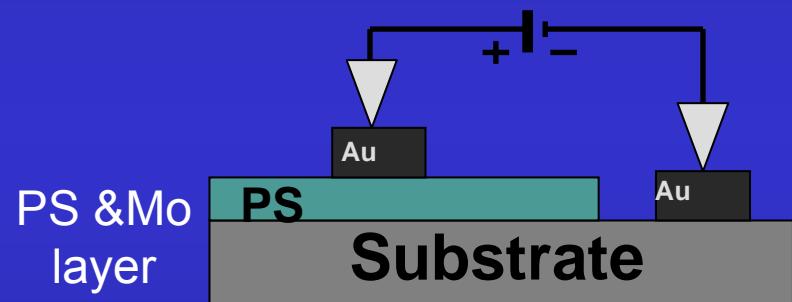
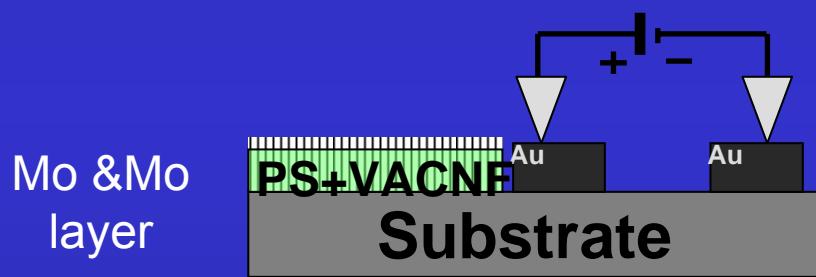
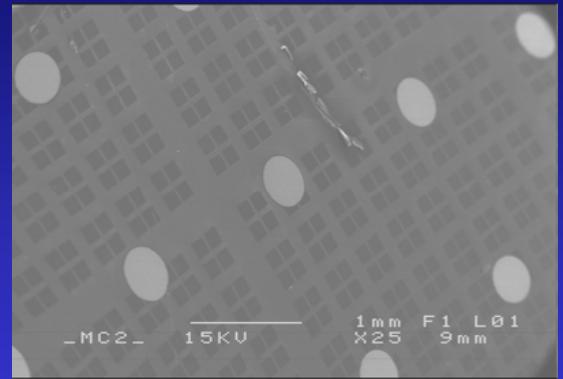
Arrays after spin-coating showing photonic-crystal effects



# Electrical Characterisation

Two probe measurements (-5;+5)V

Deposition of gold electrodes by metal evaporation with a mask  
(0.5mm in diameter and 2mm apart)



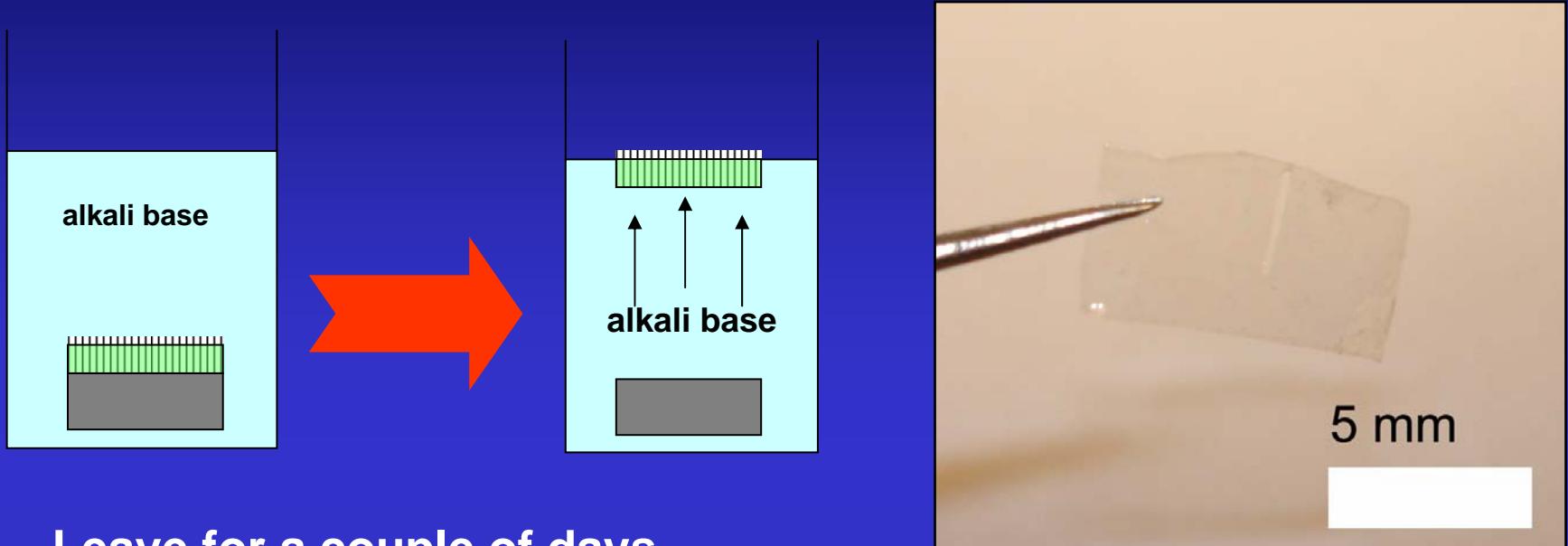
Measured resistance through film without fibre  
i.e. Polystyrene alone (3  $\mu\text{m}$  thick):  $10^4 \Omega$

With CNF: 50  $\Omega$

There are approximately 45000 nanofibres contacted for each measurement

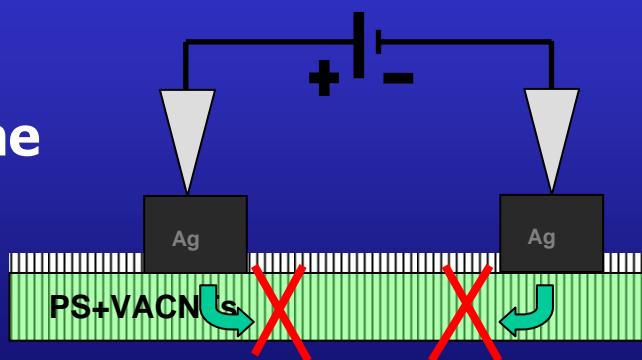
-The average resistance per fibre is ca. 200-300 k $\Omega$  (compares with ca. 100 k $\Omega$  for individual fibres with 0.5 mA current carrying capacity)

# Removing the polymer from the substrate

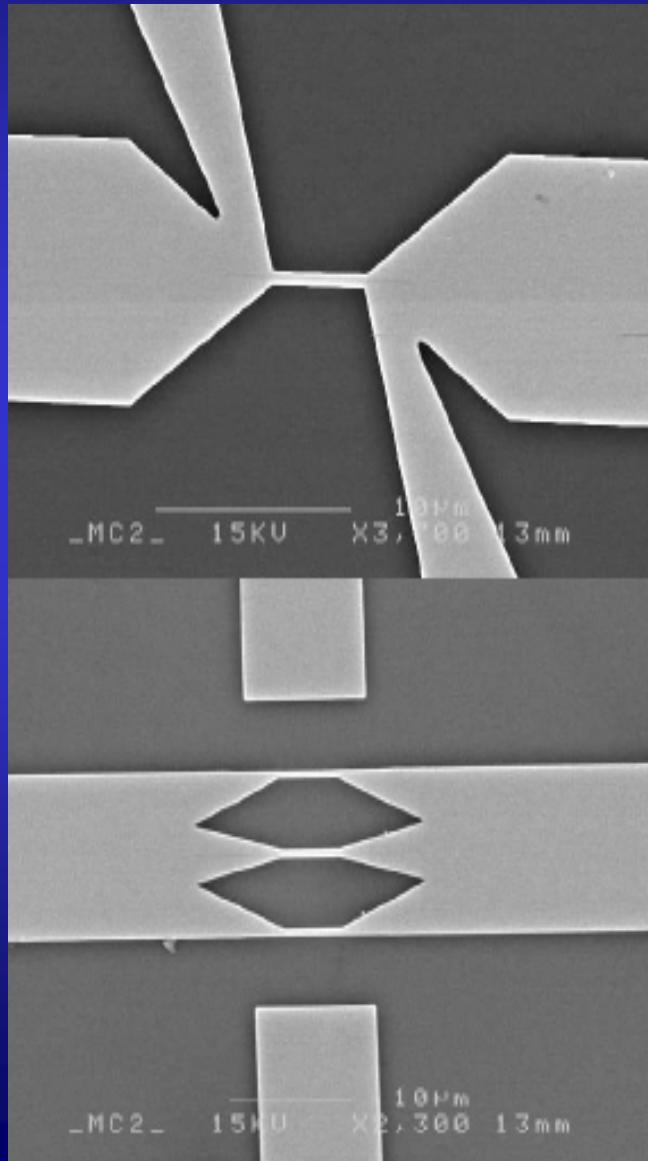


Leave for a couple of days

Few  $G\Omega$  along the  
membrane  
(2mm distance)



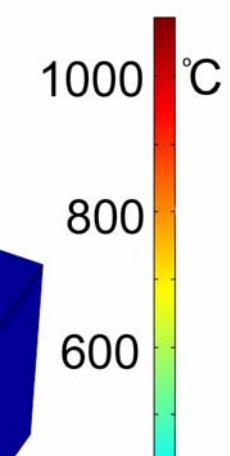
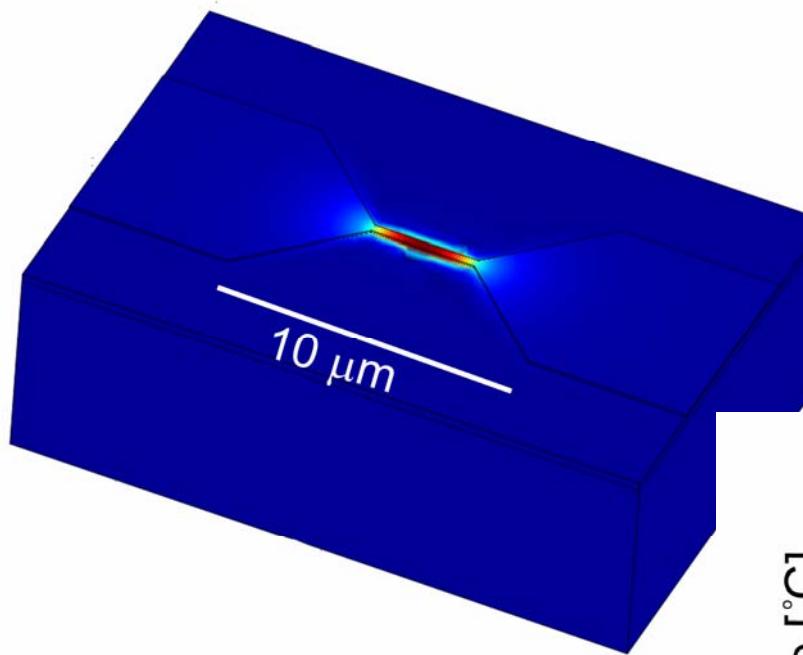
How to reduce the chip temperature to make good quality CNT at temperatures lower than 450 °C (CMOS compatibility)?



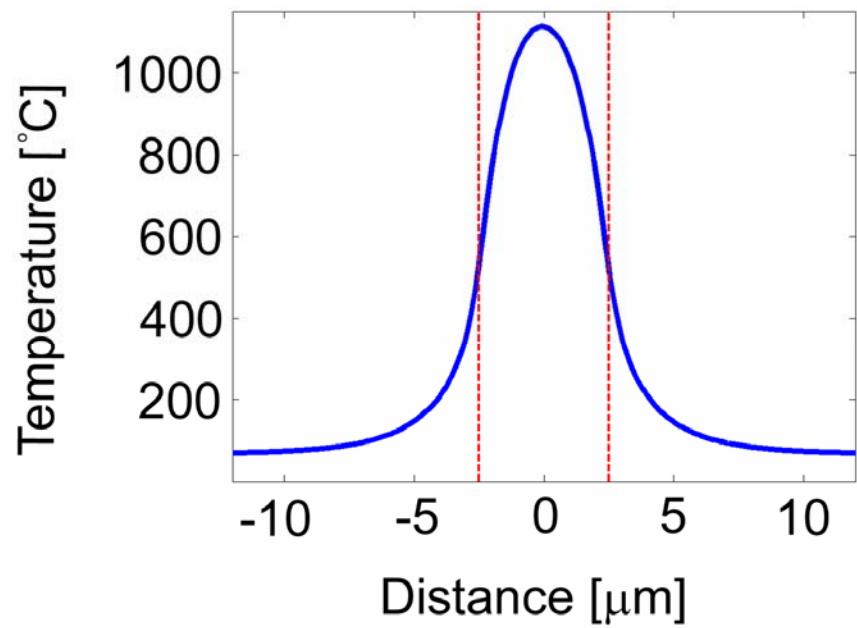
Use very local resistive heating only where you want the nanotube(s) to grow.

Mo Electrodes with narrow resistive bridge. Catalyst deposited on bridge (5nm Al<sub>2</sub>O<sub>3</sub>, 1 nm Fe)  
14 mA, 2V for heating

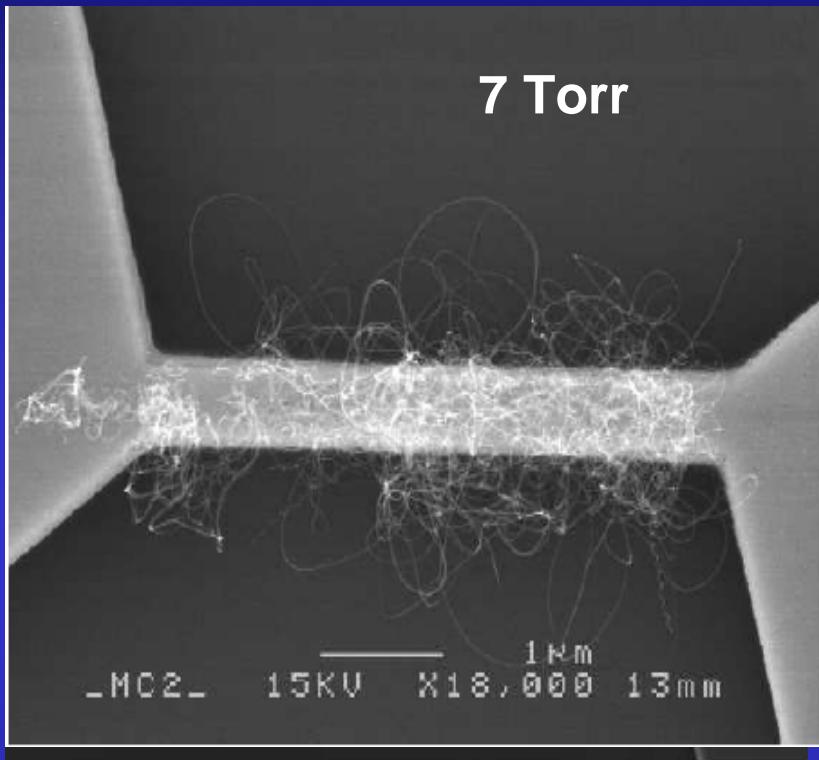
Dittmer et al., Appl. Phys. A in press



Temperature simulation  
corresponding to  
conditions in the  
experiment

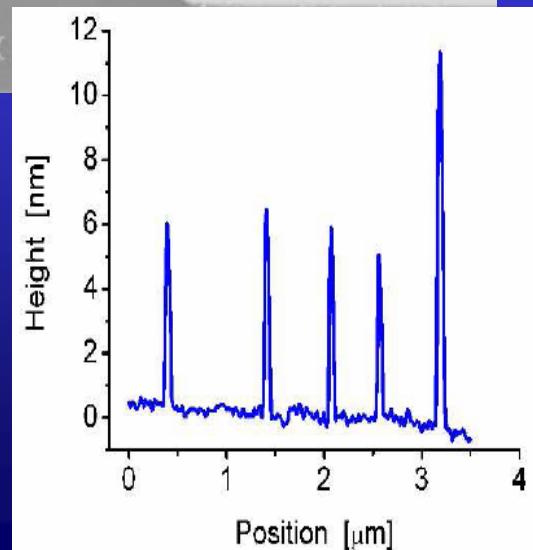
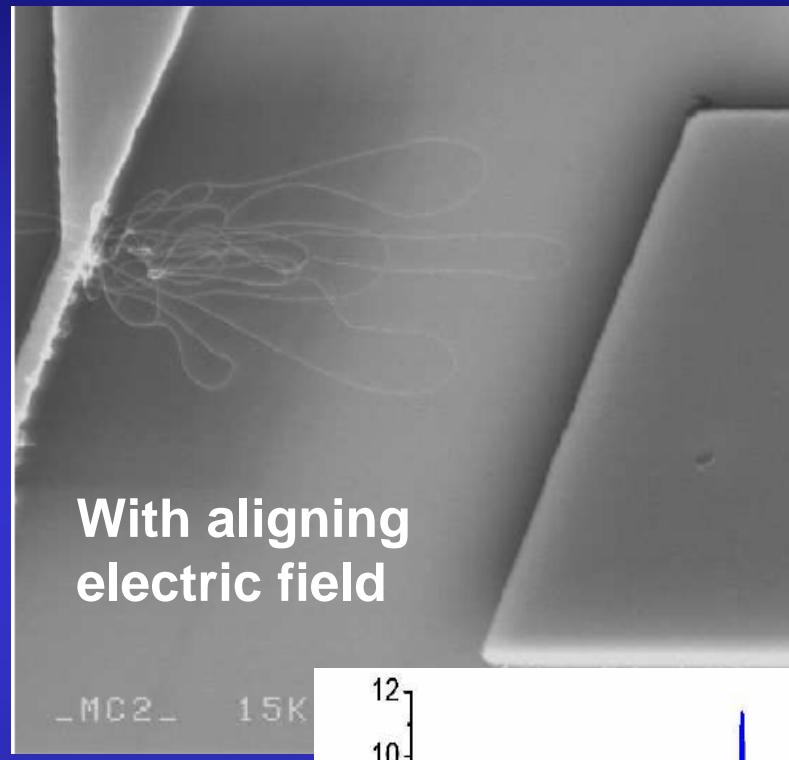


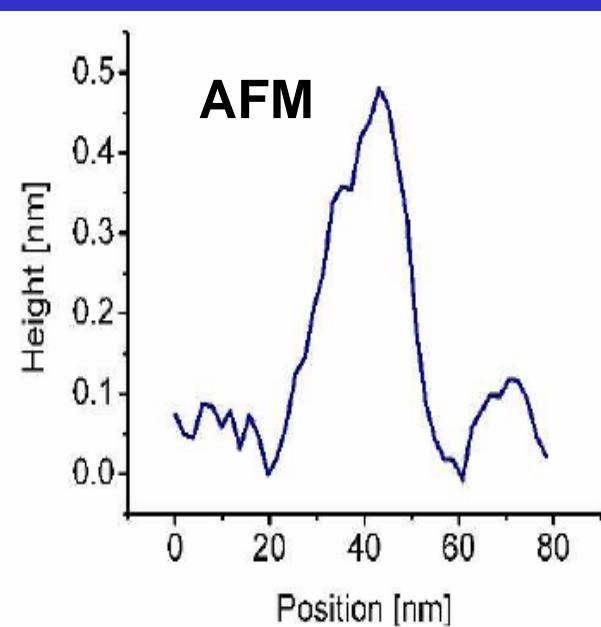
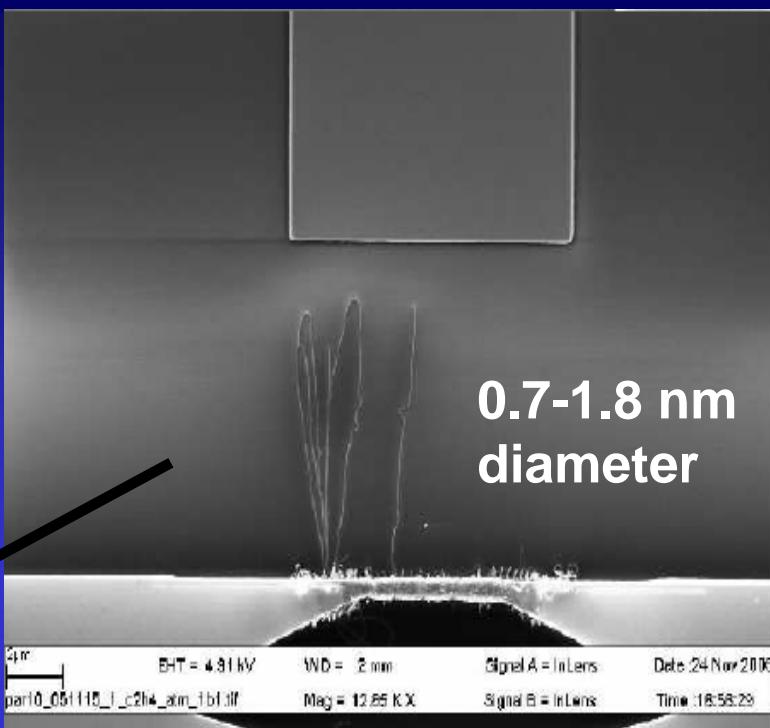
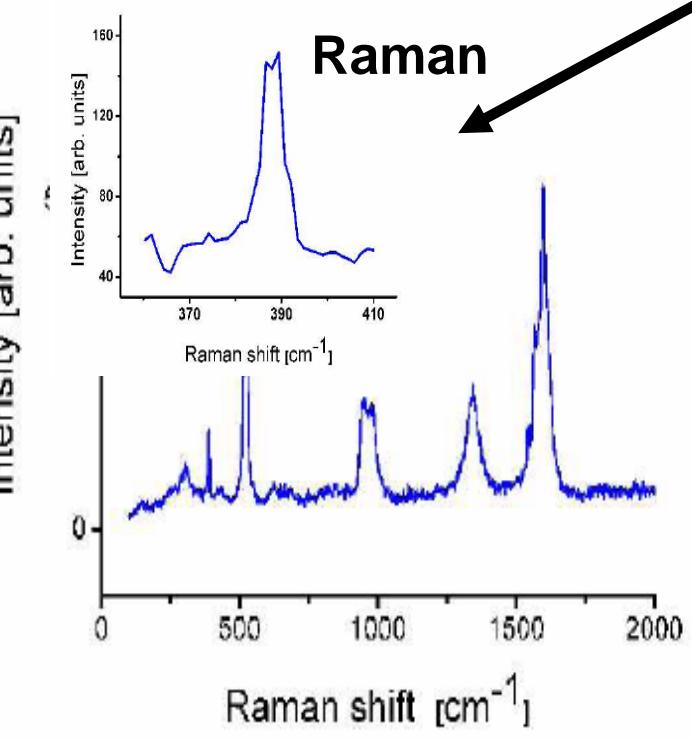
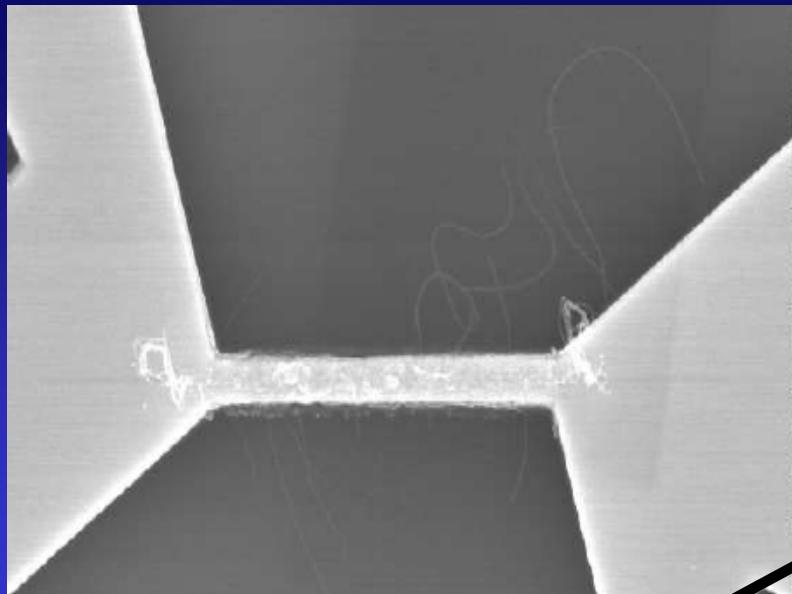
# Room Temperature Growth: MWNT



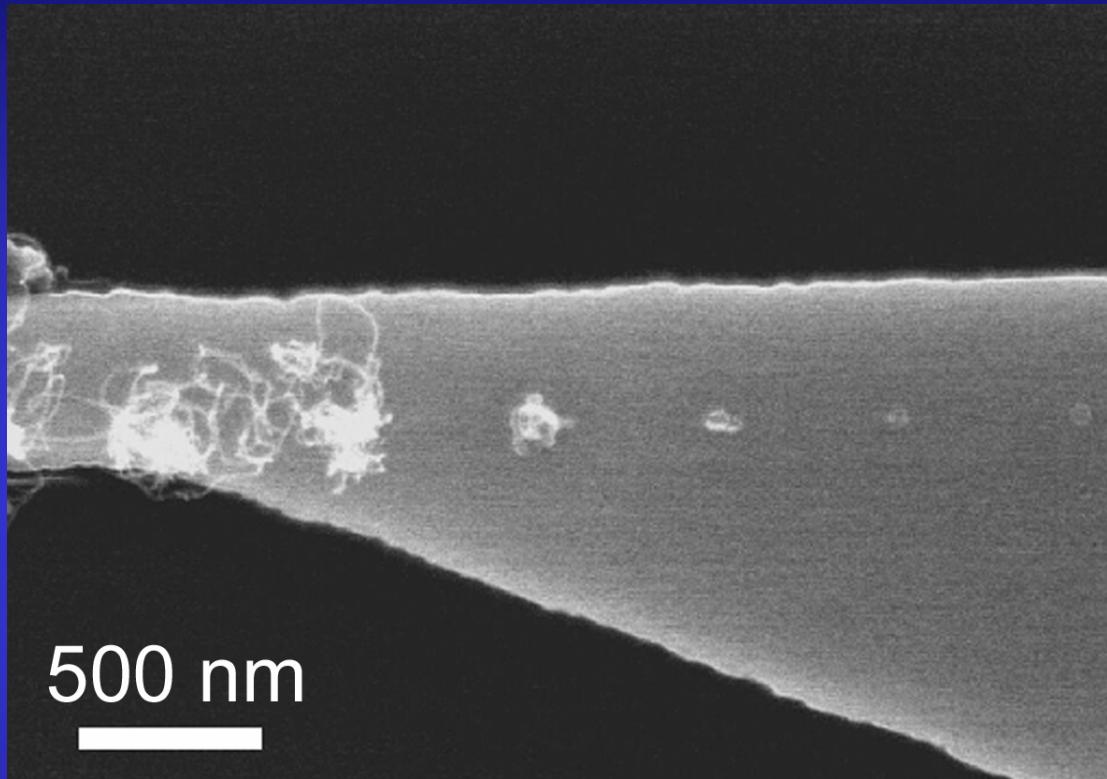
No electric field applied  
during growth

MWNT (Fe catalyst, acetylene precursor)  
 $C_2H_2:H_2:Ar = 10 \text{ sccm}: 300 \text{ sccm}: 500 \text{ sccm}$





Replace  
acetylene  
with  
ethylene  
SWNT  
Chip at 60 °C



**Growth stops when temperature falls below ca. 500 °C**

Thanks to:

Array Growth and Membranes:

Oleg Nerushev  
Raluca Morjan  
Martin Jönsson  
Baptiste Gindre  
Andrei Gromov  
Shafiq Kabir

Nanorelay:

SangWook Lee  
Anders Eriksson  
Jari Kinaret et al (theory)

Dielectrophoretic Separation:

Andrei Gromov

Low Temperature Growth:

Staffan Dittmer  
Oleg Nerushev

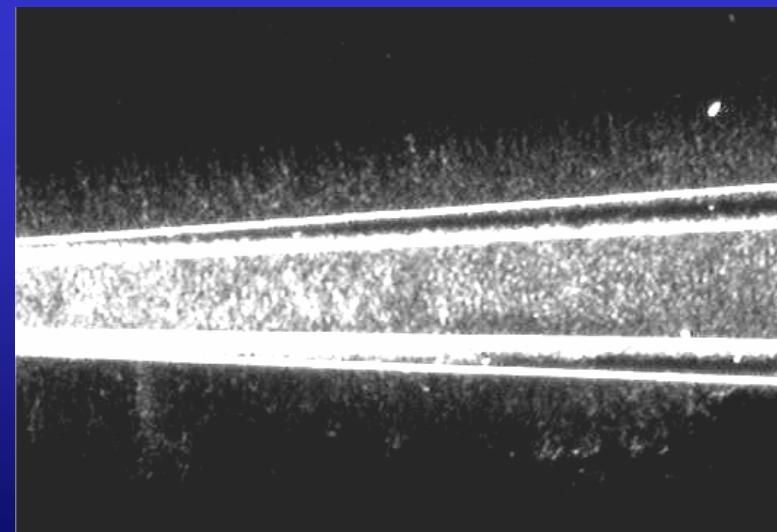
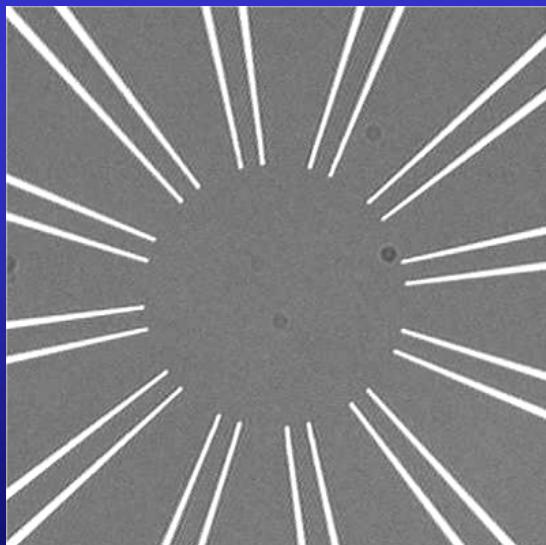
# AC Dielectrophoresis for separating metallic and semiconducting nanotubes

$$\vec{F} \propto \epsilon_1 \operatorname{Re}\left(\frac{\epsilon_2^* - \epsilon_1^*}{\epsilon_2^* + 2\epsilon_1^*}\right) \nabla |\vec{E}|^2$$

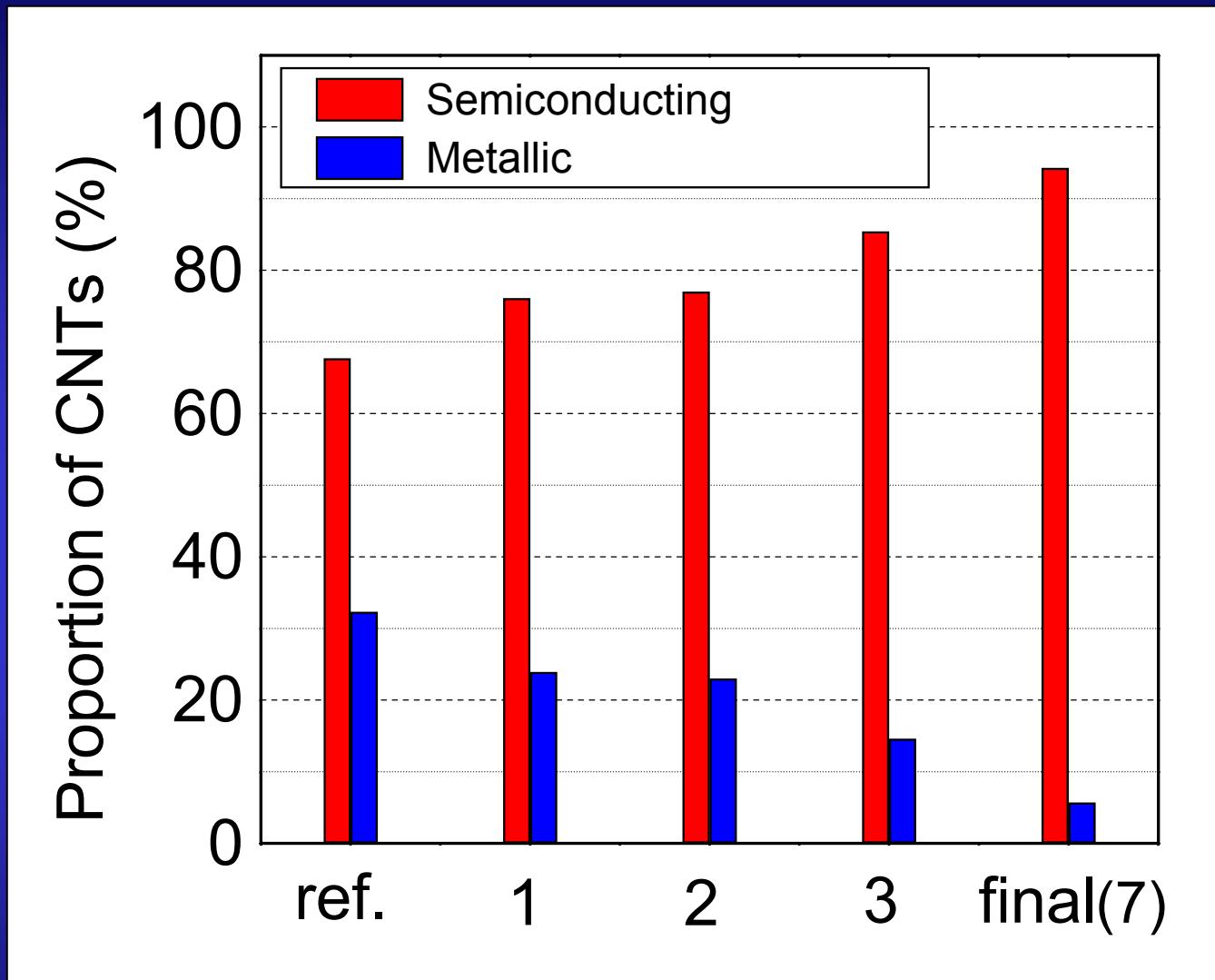
2: nanotube  
1: solvent

For semiconducting SWNT F is negative, for metallic SWNT the force is positive, attracting the CNT to the electrodes. (Krupke et al)

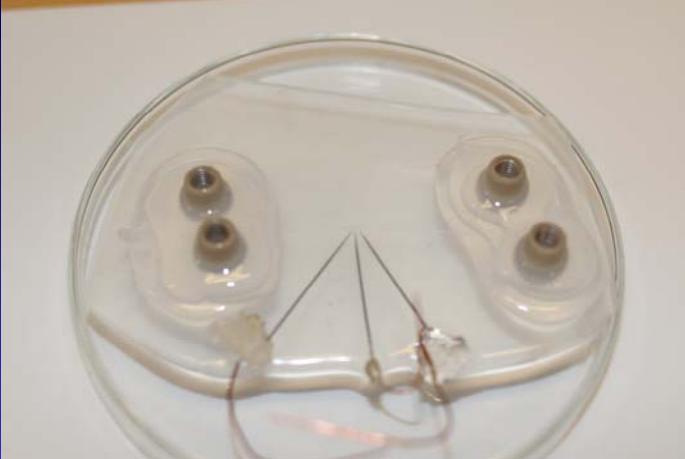
In this way metallic nanotubes can be preferentially attracted to electrodes leaving proportionately more semiconducting SWNT in dispersion.



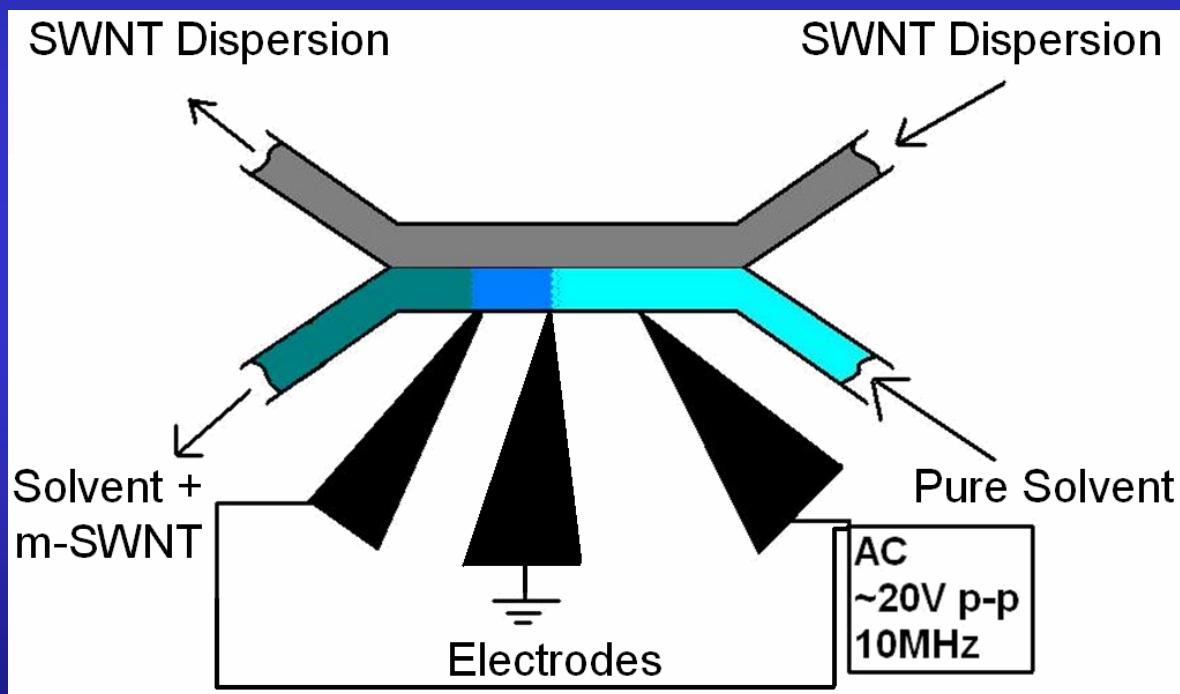
# Nanotubes left in dispersion after deposition cycles



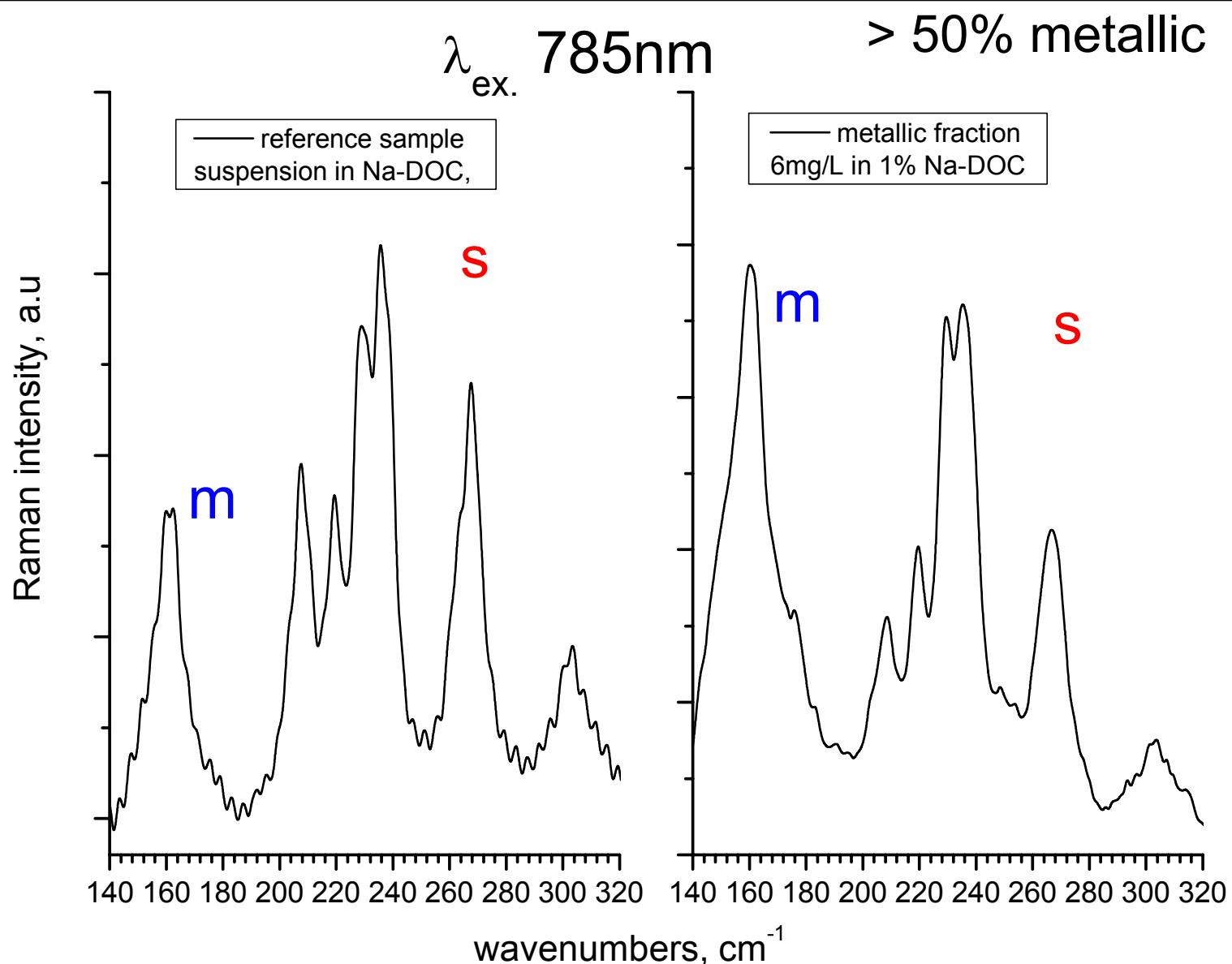
Raman  
analysis



Laminar flow – no mixing of liquids

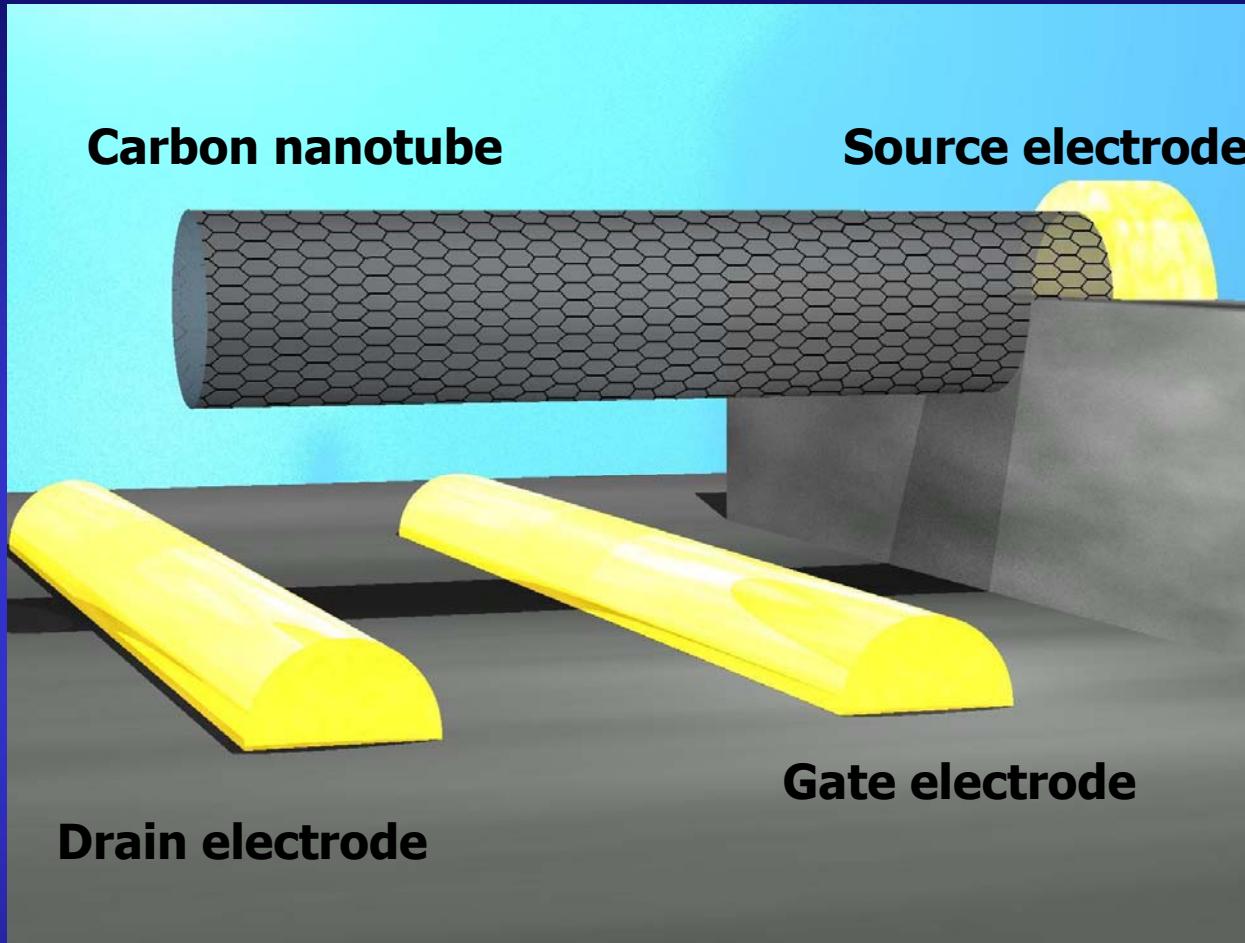


Although the interaction time is very short we get a significant increase in metallic content of lower channel on a single pass



Still problem with bundle formation

# Carbon Nanotube Nanorelay

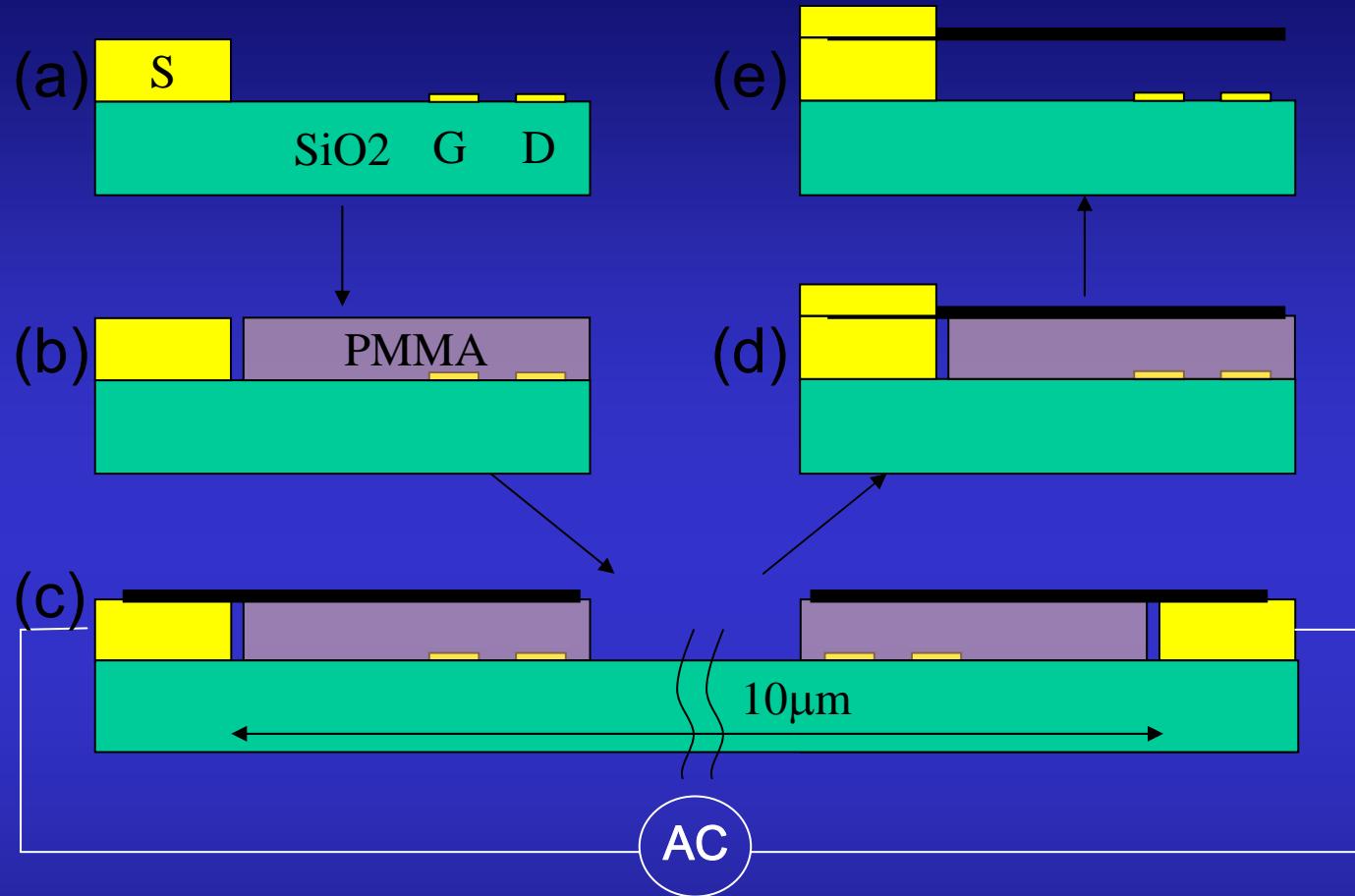


high Q oscillator, logical switch, bistable memory element,  
Mechanical resonance frequency in GHz range, switching speed could be faster.

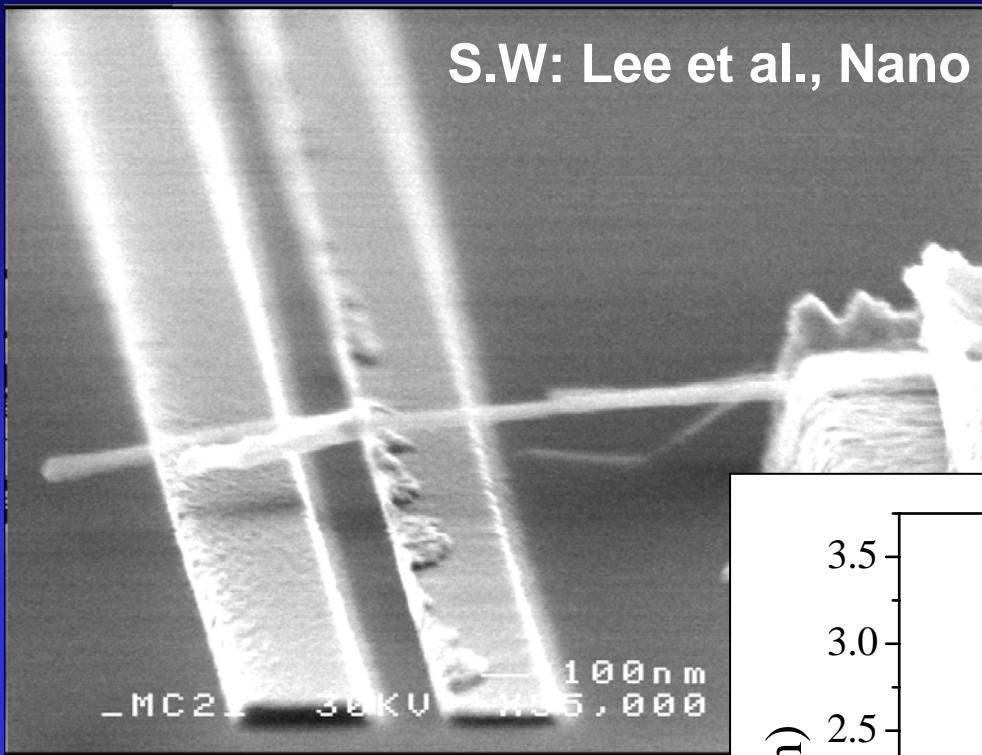
J. Kinaret et al. (S. Viefers) , Appl. Phys. Lett. 82, 1287 (2003)

L.M. Jonsson et al., J. Appl. Phys. 96, 629 (2004)

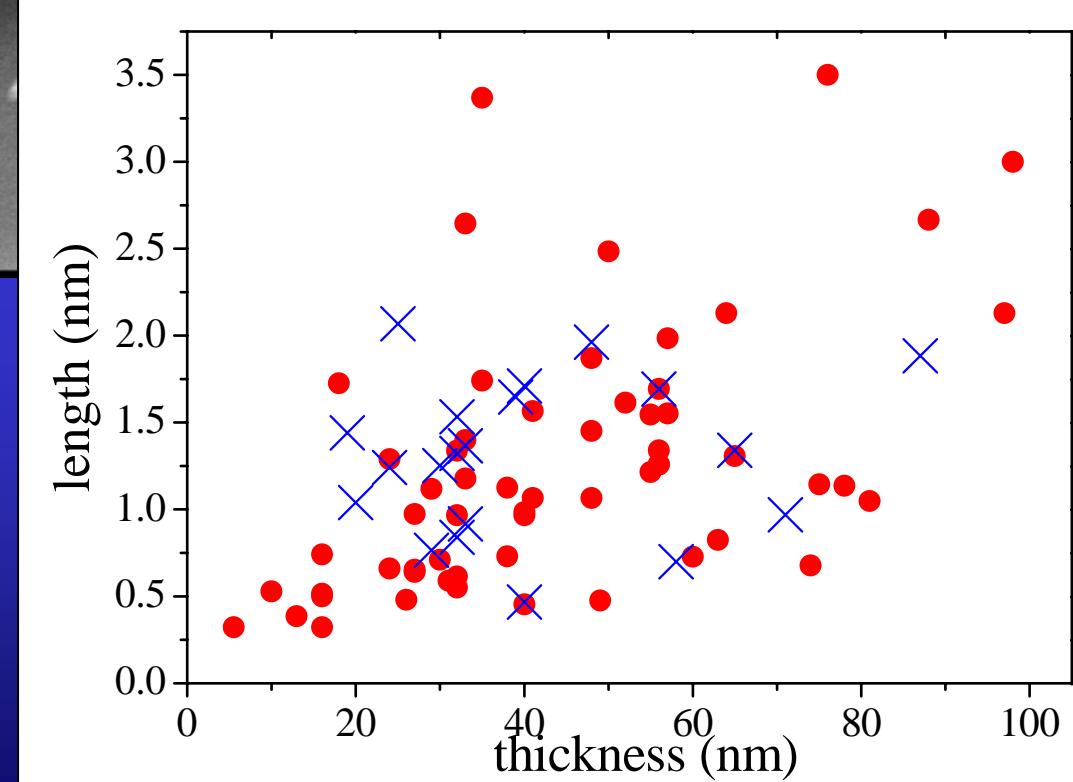
# Nanorelay Fabrication



Acid free method to make suspended structure:  
S. W. Lee et. al Appl. Phys. A 78, 283 (2004)



**Introduction of  
critical point  
drying led to 75%  
suspension**



# $I_{\text{source-drain}}$ vs Gate Voltage, $V_{\text{SD}} = 0.5 \text{ V}$

